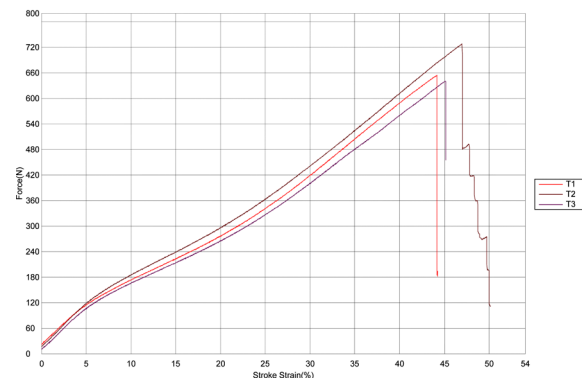




BATYLINE®

material data

- **Material reference:** BATYLINE® XP5 + BATYLINE® HM (reinforcement)
- **Material weight:** 335 g/m²
- **Field of application:** Tensioned ceilings, smoke extraction systems, sprinklers
- **Type of weld:** Overlap 2 x 10 mm
- **Type of welding tool:** Double textured standard electrode
- **Recommended overlap to obtain acceptable tensile strength:** 2 x 10 mm
- **Average tensile strength (weft):**
 - non welded: 1000 N/5 cm
 - welded: 670 N/5 cm



FORSSTROM

machine solutions

- **Machine model:** TX, TD 300
- **Length of tool holder:** 1200 mm
- **Accessories:** Double textured standard electrode, laser-s
- **Software:** EMP, LOP for TD



EMP settings: Energy factor 5,1 Pressure 2,5 kg/cm²