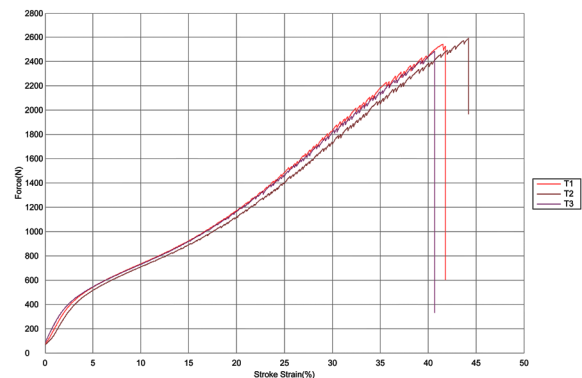




expo lit[®] material data

- **Material reference:** EXPOLIT[®] B 4693
- **Material weight:** 630 g/m²
- **Field of application:** Kakemonos, POP advertising, banners, shop decoration, large surface decoration (train stations, airports)
- **Type of weld:** Overlap 20 mm
- **Type of welding tool:** Soft/matt electrode
- **Recommended overlap to obtain acceptable tensile strength:** 20-30 mm
- **Average tensile strength (weft):**
 - non welded: 1300 N/5 cm
 - welded: 2540 N/5 cm



machine solutions

- **Machine model:** TX, TD 300-500
- **Length of tool holder:** 1200-1400 mm
- **Accessories:** Soft/matt electrode, eyelet electrode, laser-s
- **Software:** EMP, LOP for TD



EMP settings: Energy factor 5,1 Pressure 3,5 kg/cm²