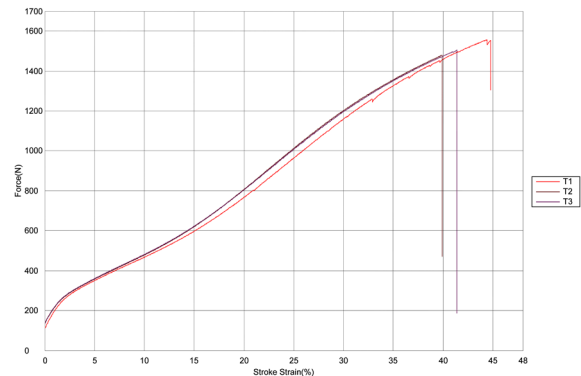




FERRARI® STAMOID material data

- **Material reference:** FERRARI STAMOID® 4128 Light White 03244 + FERRARI STAMOID® 3933 Top White 03244 (help material)
- **Material weight:** 280 g/m²
- **Field of application:** Equipment covers, fly bridge covers, sail awnings, seat covers, tender/dinghy covers, wintering covers
- **Type of weld:** Butt weld 20 mm
- **Type of welding tool:** Soft electrode
- **Recommended overlap to obtain acceptable tensile strength:** 10 + 10 mm
- **Average tensile strength (weft):**
 - non welded: 1000 N/5 cm
 - welded: 1510 N/5 cm



machine solutions

- **Machine model:** TX, DR, TD, TDW 300-500
- **Length of tool holder:** 1200-1400 mm
- **Accessories:** Soft electrode, laser-s
- **Software:** EMP, LOP for TD, TDW



EMP settings: Energy factor 4,4 Pressure 3,5 kg/cm²