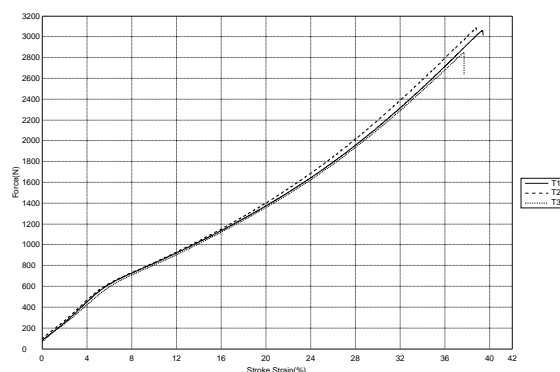




material data

- **Material reference:** LAC 900
- **Material weight:** 900 g/m²
- **Field of application:** Truck curtains, retention basins (industry)
- **Type of weld:** Overlap 40 mm
- **Type of welding tool:** Standard electrode
- **Recommended overlap to obtain acceptable tensile strength:** 40-50 mm
- **Average tensile strength (weft):**
 - non-welded: 3800 N/5 cm
 - welded: 2998 N/5 cm



machine solution

- **Machine model:** TDW 500-800
- **Length of tool holder:** 1200-1400 mm
- **Accessories:** Standard lamella and double electrode, oil-tempered tool holder, laser, band holder, patch tools
- **Software:** EMP, LOP, iQ



EMP settings: Energy factor 3,0 Pressure 2,5 kg/cm²