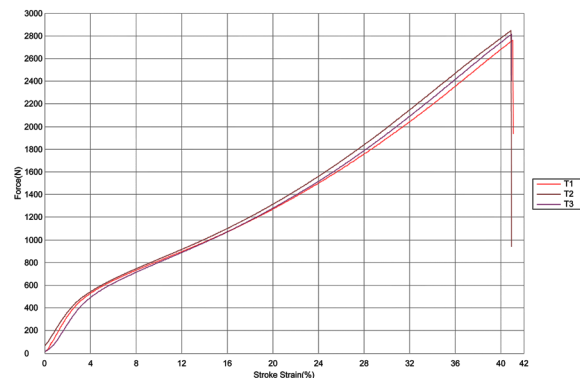




PRECONTRAIT[®] material data

- **Material reference:** PRECONTRAIT[®] 392 S
- **Material weight:** 820 g/m²
- **Field of application:** Ventilation partitions, windbreaks, permanent thermal protections
- **Type of weld:** Overlap 50 mm
- **Type of welding tool:** Soft electrode
- **Recommended overlap to obtain acceptable tensile strength:** 40-60 mm
- **Average tensile strength (weft):**
 - non welded: 3000 N/5 cm
 - welded: 2810 N/5 cm



machine solutions

- **Machine model:** TX, DR, TD, TDW 500-800
- **Length of tool holder:** 1200-1400 mm
- **Accessories:** Soft electrode, oil tempered tool holder for machine 650-800
- **Software:** EMP, LOP for TD, TDW



EMP settings: Energy factor 5,0 Pressure 3,0 kg/cm²