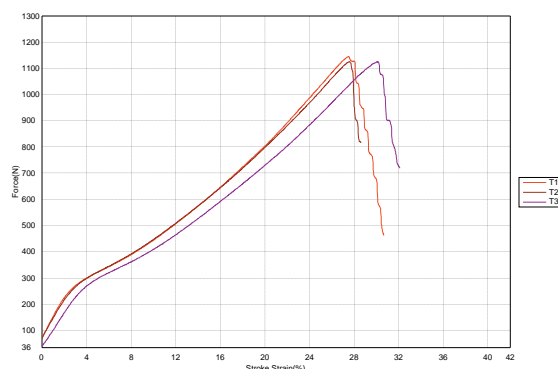




material data

- **Material reference:** Sunworker M005
- **Material weight:** 330 g/m²
- **Field of application:** Blinds / rollers, awnings, structures
- **Type of weld:** Overlap 15 mm
- **Type of welding tool:** Standard electrode
- **Recommended overlap to obtain acceptable tensile strength:** 15-25 mm
- **Average tensile strength (weft):**
 - non-welded: 1500 N/5 cm
 - welded: 983 N/5 cm



machine solution

- **Machine model:** TX, TD 300-400
- **Length of tool holder:** 1200-1400 mm
- **Accessories:** Standard and soft electrode, laser
- **Software:** EMP, LOP, iQ



EMP settings: Energy factor 3,4 Pressure 2,5 kg/cm²