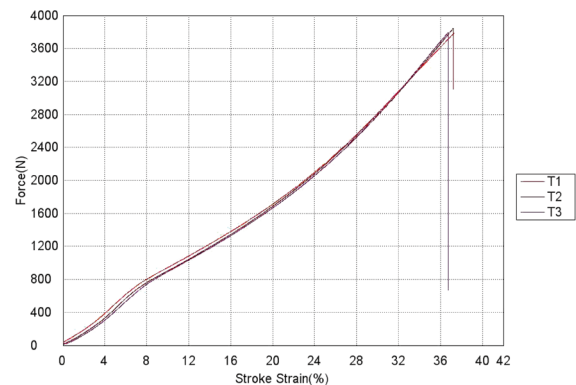




material data

- **Material reference:** VALMEX® 7211 weldable PVDF finish
- **Material weight:** 900 g/m²
- **Field of application:** Permanent structures
- **Type of weld:** Overlap 30 mm
- **Type of welding tool:** Standard electrode
- **Recommended overlap to obtain acceptable tensile strength:** 30-50 mm
- **Average tensile strength (weft):**
 - non welded: 4000 N/5 cm
 - welded: 3820 N/5 cm



machine solutions

- **Machine models:** TX Mega, DR, TDW, TDW Mega 650-800
- **Length of tool holder:** 1400 mm
- **Accessories:** Standard electrode, press plate with window kit, laser-s, oil tempered tool holder
- **Software:** EMP, LOP for TDW, TDW Mega



EMP settings: Energy factor 3,9 Pressure 2,5 kg/cm²