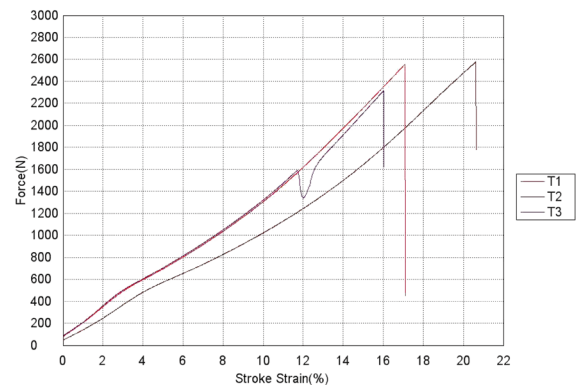




material data

- **Material reference:** VALMEX® 7259 opaque - duo colour
- **Material weight:** 800 g/m²
- **Field of application:** Circus tents
- **Type of weld:** Overlap 30 mm
- **Type of welding tool:** Standard electrode
- **Recommended overlap to obtain acceptable tensile strength:** 30 mm
- **Average tensile strength (weft):**
 - non welded: 3000 N/5 cm
 - welded: 2480 N/5 cm



machine solutions

- **Machine models:** TDW, TDO 650-800
- **Length of tool holder:** 1200-1400 mm
- **Accessories:** Standard electrode, press plate with window kit, oil tempered tool holder
- **Software:** EMP, LOP



EMP settings: Energy factor 6,0 Pressure 2,2 kg/cm²