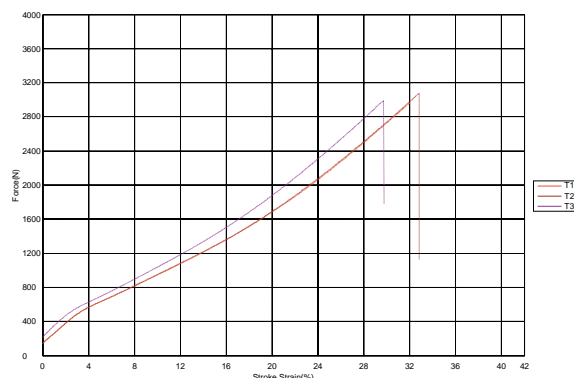




material data

- **Material reference:** duraskin® B1017
- **Material weight:** 650 g/m²
- **Field of application:** Tents
- **Type of weld:** Overlap 50 mm
- **Type of welding tool:** Standard electrode
- **Recommended overlap to obtain acceptable tensile strength:** 30-50 mm
- **Average tensile strength (weft):**
 - non-welded: 2500 N/5 cm
 - welded: 3011 N/5 cm



machine solution

- **Machine model:** DR, TDW, TDW-Mega, TX-Mega 500-800
- **Length of tool holder:** 1200-1400 mm
- **Accessories:** Standard electrode, Laser, Press plate
- **Software:** EMP, LOP



EMP settings: Energy factor 5,0 Pressure 2,5 kg/cm²