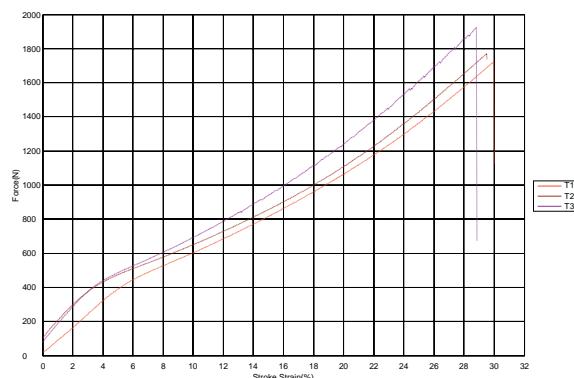




## material data

- **Material reference:** duraskin® B1065
- **Material weight:** 620 g/m<sup>2</sup>
- **Field of application:** Truck tarpaulins
- **Type of weld:** Overlap 30 mm
- **Type of welding tool:** Standard electrode
- **Recommended overlap to obtain acceptable tensile strength:** 30-50 mm
- **Average tensile strength (weft):**
  - non-welded: 2500 N/5 cm
  - welded: 1807 N/5 cm



## machine solution

- **Machine model:** TDW 800
- **Length of tool holder:** 1200-1400 mm
- **Accessories:** Standard and lamella electrode, laser, band holder, cutting units
- **Software:** EMP, LOP



**EMP settings:** Energy factor 6,1 Pressure 3,0 kg/cm<sup>2</sup>