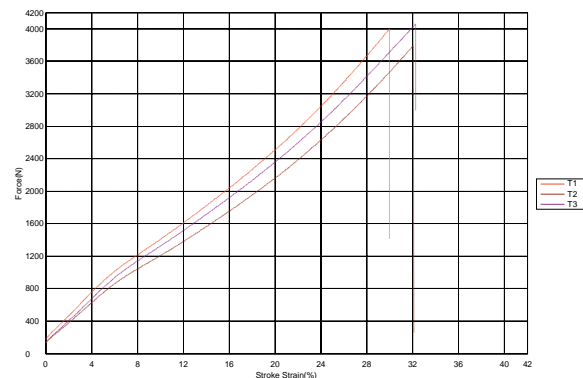




material data

- **Material reference:** duraskin® B1429
- **Material weight:** 1000 g/m²
- **Field of application:** Container
- **Type of weld:** Overlap 50 mm
- **Type of welding tool:** Standard electrode
- **Recommended overlap to obtain acceptable tensile strength:** 40-60 mm
- **Average tensile strength (weft):**
 - non-welded: 3950 N/5 cm
 - welded: 3949 N/5 cm



machine solution

- **Machine model:** TX, TD, TDW 650-1000
- **Length of tool holder:** 1200-1400 mm
- **Accessories:** Standard electrode, laser
- **Software:** EMP, LOP



EMP settings: Energy factor 6,5 Pressure 2,5 kg/cm²