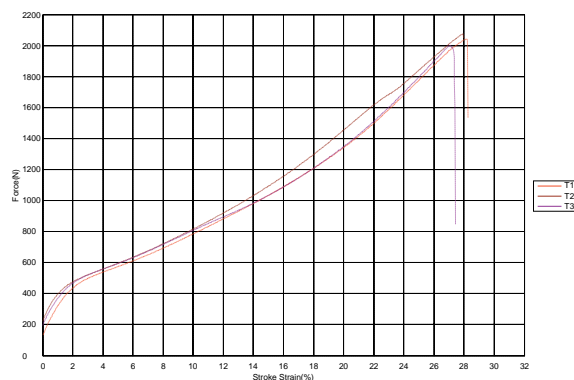




material data

- **Material reference:** duraskin® B3704
- **Material weight:** 480 g/m²
- **Field of application:** Facades
- **Type of weld:** Overlap 40 mm
- **Type of welding tool:** Soft electrode
- **Recommended overlap to obtain acceptable tensile strength:** 30-50 mm
- **Average tensile strength (weft):**
 - non-welded: 3000 N/5 cm
 - welded: 2040 N/5 cm



machine solution

- **Machine model:** TX, TD 300-650
- **Length of tool holder:** 1200-1400 mm
- **Accessories:** Soft electrode
- **Software:** EMP, LOP



EMP settings: Energy factor 4,0 Pressure 3,5 kg/cm²