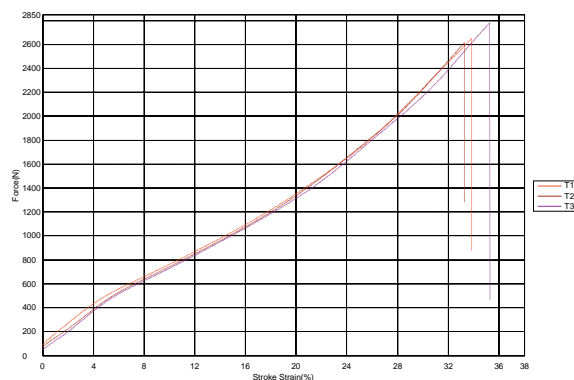




material data

- **Material reference:** seemee® Backlit Standard Easy B7950
- **Material weight:** 450 g/m²
- **Field of application:** Backlit advertisements
- **Type of weld:** Overlap 30 mm
- **Type of welding tool:** Soft electrode
- **Recommended overlap to obtain acceptable tensile strength:** 20-40 mm
- **Average tensile strength (weft):**
 - non-welded: 3000 N/5 cm
 - welded: 2679 N/5 cm



machine solution

- **Machine model:** TX, TD 300-650
- **Length of tool holder:** 1200-1400 mm
- **Accessories:** Soft electrode
- **Software:** EMP, LOP



EMP settings: Energy factor 4,0 Pressure 3,5 kg/cm²