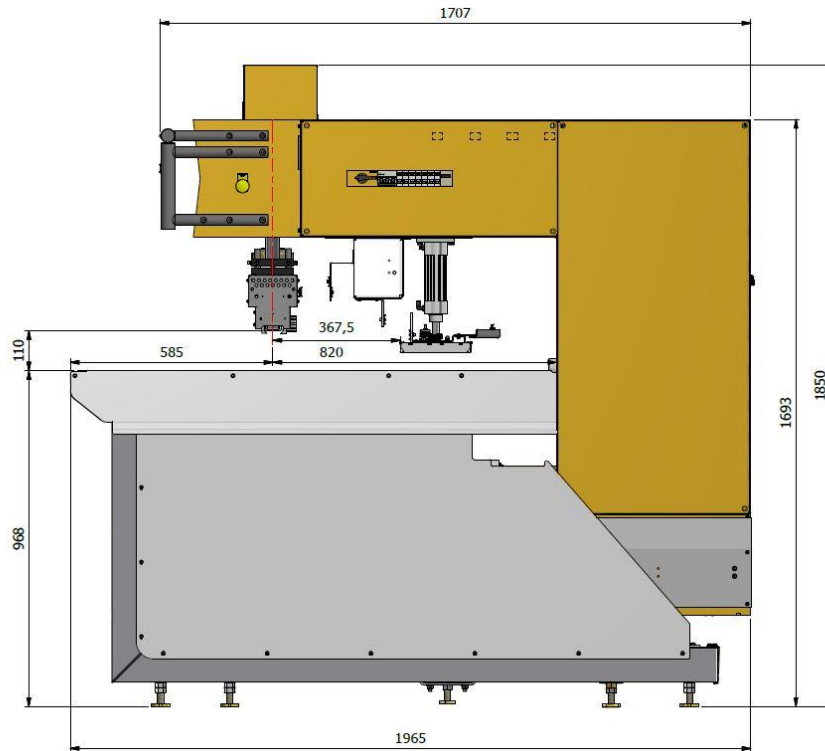


# TDW-Ultra 1200



## TECHNICAL SPECIFICATIONS

Power requirement – free running	1,8 kW
Power requirement – max/hour	11,1 kW
Emitted power HF maximum on electrode	30 kW
Main fuse – <b>type D</b>	80 A
Standard voltage	3 x 400 V 50 Hz/60 HZ + neutral + earth
Working frequency	27,12 MHz $\pm$ 0,6 %
Transmitting tube – type	ITL12-1
Transmitting tube – cooling	Air-cooled
Flash protection	Thyristor controlled
Pressure	Maximum 2700 kg at min. 7 bar /101 psi
Maximum air consumption – automatic	200-250 l/min
Pneumatic press with automatic pressure protection system	PSK
Daylight (with a 45 mm high electrode)	80 mm
Weight of the machine (excl. table)	1050 kg
Max. welding surface each working cycle	1200 cm <sup>2</sup>
Max. weldable electrode width	600 mm
Computer with 12" touch-screen	Forsstrom™ industrially developed, HF-classified computer
Free space behind the electrode	820 mm
Measurement of table	Optional length, H: 968 mm, W: 1405 mm
Available accessories	Rolls on table, laser, band holder, remote control, extended daylight, collision protection, impulse welding unit, oil-tempering